



SADDLE STITCH BOOKLET

Finished Product Size: 5.5"W x 8.5"H

FRONT COVER

BLEED: Your file needs to include a 0.125" bleed necessary for production. Bleed is printing that goes beyond the edge of the sheet after trimming. If a bleed is not included in document setup, there is a good chance there will be a gap between the edge of the printed area and the cut line. This happens because there is a tolerance when cutting the printed piece. For more information on the importance of bleed, visit our website: www.firstpressprint.com

CUT LINE (FINISHED SIZE): This is where your artwork will be trimmed.

SAFE MARGIN: Your file needs to include a 0.125" safe margin necessary for production. Safe margin is the area around the edge of the sheet. If the safe margin is not included in document setup, there is a chance that the art close to the edge will get cut off, due to machine shift during cutting. This happens because there is a tolerance when cutting the printed piece. For more information on Cutting Tolerance, visit our website: www.firstpressprint.com

PAGE COUNT: All Saddle Stitch Booklets need to have a page count divisible by four necessary for production. Booklets also have page-count limits that include the front, inside front, inside back and back cover. If you choose cover weight stock for both the cover and interior pages, the maximum page count is 16. For 100# text weight stock for interior pages, the maximum page count is 84. With 80# text weight stock for interior pages, the maximum page count is 100. If your page count is higher than these limits, please consider a Spiral Coil, Wire Coil or Perfect Bound Booklet.

**INSIDE
FRONT COVER**

the first two years of life, and the third year of life is the most difficult for the child.

The first year of life is the most difficult for the child, and the second year of life is the most difficult for the child.

The second year of life is the most difficult for the child, and the third year of life is the most difficult for the child.

The third year of life is the most difficult for the child, and the fourth year of life is the most difficult for the child.

The fourth year of life is the most difficult for the child, and the fifth year of life is the most difficult for the child.

The fifth year of life is the most difficult for the child, and the sixth year of life is the most difficult for the child.

The sixth year of life is the most difficult for the child, and the seventh year of life is the most difficult for the child.

The seventh year of life is the most difficult for the child, and the eighth year of life is the most difficult for the child.

The eighth year of life is the most difficult for the child, and the ninth year of life is the most difficult for the child.

The ninth year of life is the most difficult for the child, and the tenth year of life is the most difficult for the child.

The tenth year of life is the most difficult for the child, and the eleventh year of life is the most difficult for the child.

The eleventh year of life is the most difficult for the child, and the twelfth year of life is the most difficult for the child.

The twelfth year of life is the most difficult for the child, and the thirteenth year of life is the most difficult for the child.

The thirteenth year of life is the most difficult for the child, and the fourteenth year of life is the most difficult for the child.

The fourteenth year of life is the most difficult for the child, and the fifteenth year of life is the most difficult for the child.

The fifteenth year of life is the most difficult for the child, and the sixteenth year of life is the most difficult for the child.

The sixteenth year of life is the most difficult for the child, and the seventeenth year of life is the most difficult for the child.

The seventeenth year of life is the most difficult for the child, and the eighteenth year of life is the most difficult for the child.

The eighteenth year of life is the most difficult for the child, and the nineteenth year of life is the most difficult for the child.

The nineteenth year of life is the most difficult for the child, and the twentieth year of life is the most difficult for the child.

The twentieth year of life is the most difficult for the child, and the twenty-first year of life is the most difficult for the child.

The twenty-first year of life is the most difficult for the child, and the twenty-second year of life is the most difficult for the child.

The twenty-second year of life is the most difficult for the child, and the twenty-third year of life is the most difficult for the child.

The twenty-third year of life is the most difficult for the child, and the twenty-fourth year of life is the most difficult for the child.

The twenty-fourth year of life is the most difficult for the child, and the twenty-fifth year of life is the most difficult for the child.

The twenty-fifth year of life is the most difficult for the child, and the twenty-sixth year of life is the most difficult for the child.

The twenty-sixth year of life is the most difficult for the child, and the twenty-seventh year of life is the most difficult for the child.

The twenty-seventh year of life is the most difficult for the child, and the twenty-eighth year of life is the most difficult for the child.

The twenty-eighth year of life is the most difficult for the child, and the twenty-ninth year of life is the most difficult for the child.

**INSIDE
BACK COVER**

BACK COVER